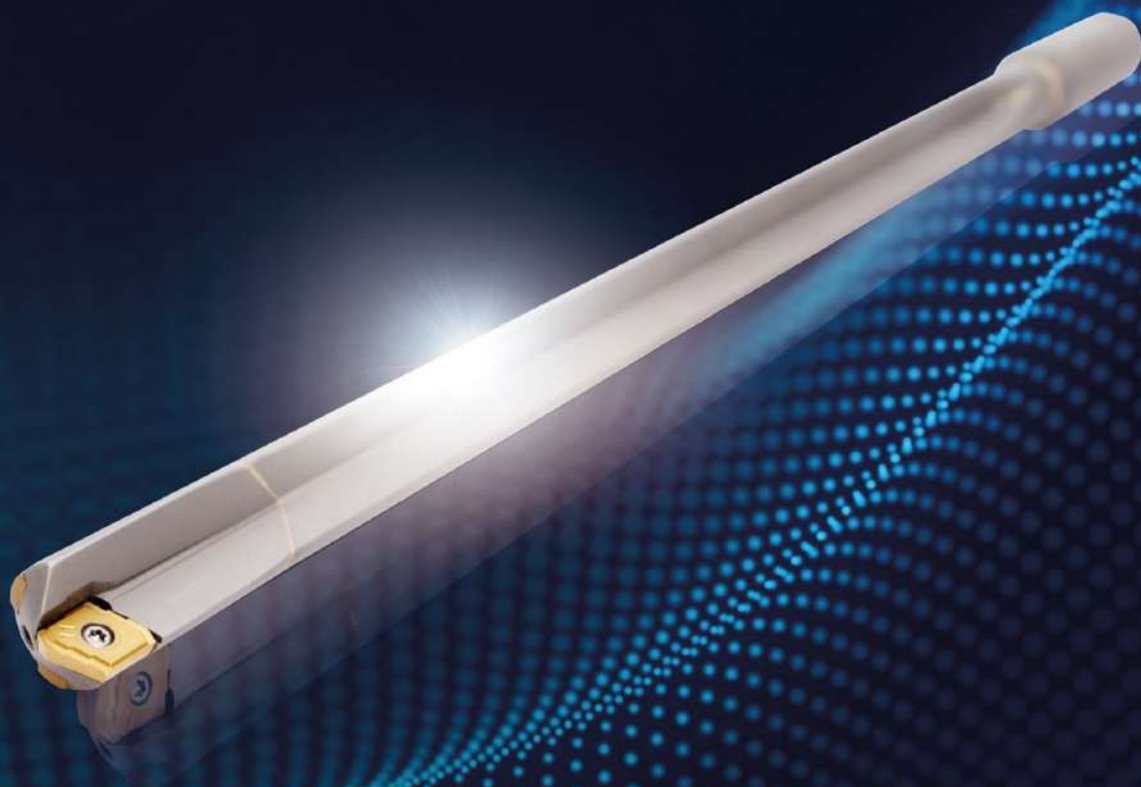


GUN DRILL

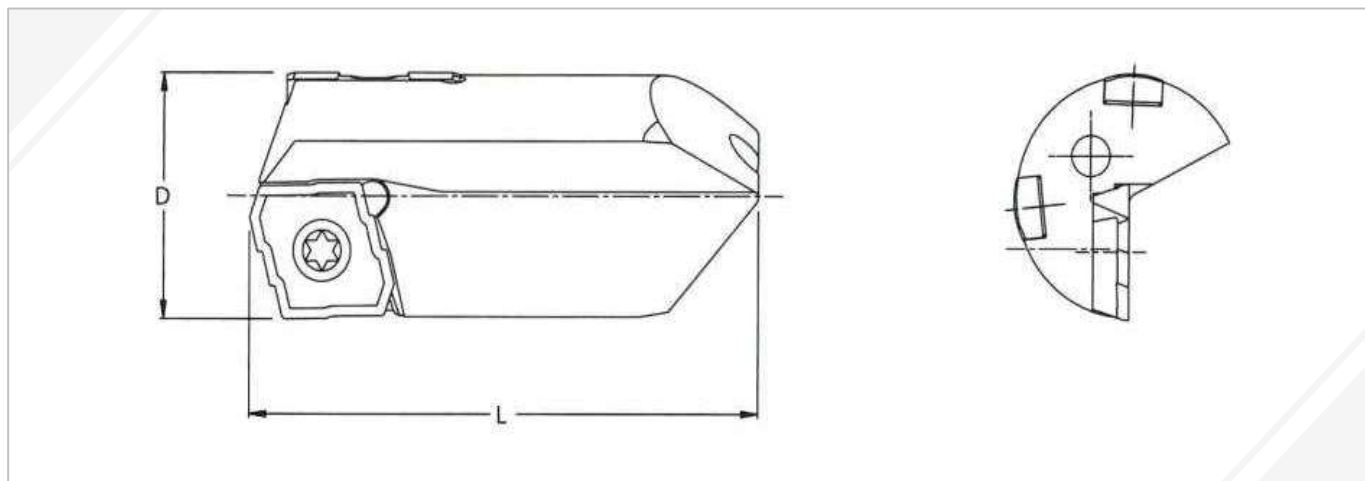
HIGH PERFORMANCE



IL JIN TOOL

GUN DRILLING

600.10

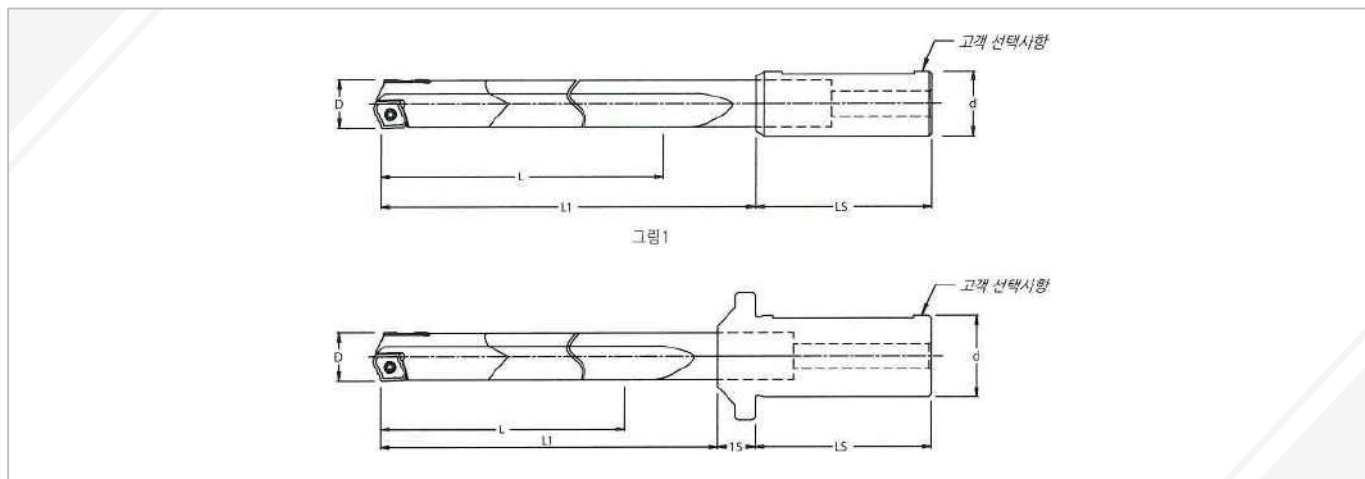


INSERT > IL JIN

Diameter rang mm D	Ordering Code	Dimensions Mm L	Insert	Insert Screw	Screw driver	Support Pad	Pad Screw	Screw driver
12.00~13.99	H-EHD-600.10*D**.**	43	LXET06T104-DR	FTNA02205-M2.2	T6	LNXT0418-R055	FTNA02205-M2.2	T6
14.00~14.99	H-EHD-600.10*D**.**	43	LXET080204-DR	FTKA02550S-M2.5	T8	LNXT0418-R065	FTNA02205-M2.2	T6
15.00~15.99	H-EHD-600.10*D**.**	43	LXET080204-DR	FTKA02550S-M2.5	T8	LNXT0618-R070	FTKA02555-M2.5	T7
16.00~17.99	H-EHD-600.10*D**.**	48	LXET09T204-DR	FTKA02550S-M2.5	T8	LNXT0618-R075	FTKA02555-M2.5	T7
18.00~19.99	H-EHD-600.10*D**.**	48	LXET100305-DR	FTNA0306-M3.0	T9	LNXT0618-R085	FTKA02555-M2.5	T7
20.00~21.99	H-EHD-600.10*D**.**	48	LXET110305-DR	FTNA0307-M3.0	T9	LNXT0618-R095	FTKA02555-M2.5	T7
22.00~24.99	H-EHD-600.10*D**.**	53	LXET13T305-DR	FTGA03508-M3.5	T15	LNXT0618-R105	FTKA02555-M2.5	T7
25.00~28.69	H-EHD-600.10*D**.**	53	LXET140405-DR	FTGA03508-M3.5	T15	LNXT0618-R120	FTKA02555-M2.5	T7
28.70~30.99	H-EHD-600.10*D**.**	58	LXET150405-DR	FTKA0410-M4.0	T15	LNXT0618-R130	FTKA02555-M2.5	T7
31.00~33.30	H-EHD-600.10*D**.**	58	LXET160505-DR	FTKA0410-M4.0	T15	LNXT0720-R140	ST3083-60-M3.0	T9

GUN DRILLING

600.20

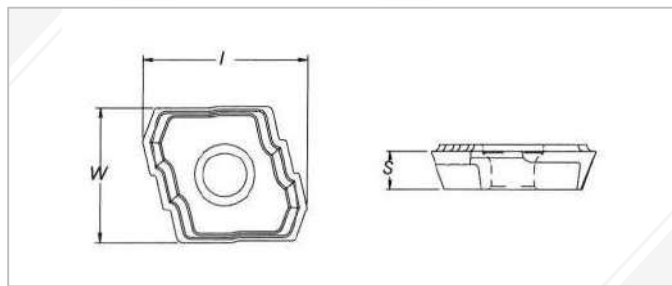


INSERT > IL JIN

Diameter rang mm D	Ordering Code	Dimensions Mm					Insert	Insert Screw	Screw driver	Support Pad	Pad Screw	Screw driver
		d	L	L1	Ls	그림						
12.00~13.99	EHD-600.20*D**.**	-	-	-	-	-	LXET06T104-DR	FTNA02205-M2.2	T6	LNXT0418-R055	FTNA02205-M2.2	T6
14.00~14.99	EHD_600.20*D**.**	-	-	-	-	-	LXET080204-DR	FTKA02550S-M2.5	T8	LNXT0418-R065	FTNA02205-M2.2	T6
15.00~15.99	EHD_600.20*D**.**	-	-	-	-	-	LXET080204-DR	FTKA02550S-M2.5	T8	LNXT0618-R070	FTKA02555-M2.5	T7
16.00~17.99	EHD_600.20*D**.**	-	-	-	-	-	LXET09T204-DR	FTKA02550S-M2.5	T8	LNXT0618-R075	FTKA02555-M2.5	T7
18.00~19.99	EHD-600.20*D**.**	-	-	-	-	-	LXET100305-DR	FTNA0306-M3.0	T9	LNXT0618-R085	FTKA02555-M2.5	T7
20.00~21.99	EHD_600.20*D**.**	-	-	-	-	-	LXET110305-DR	FTNA0307-M3.0	T9	LNXT0618-R095	FTKA02555-M2.5	T7
22.00~24.99	EHD-600.20*D**.**	-	-	-	-	-	LXET13T305-DR	FTGA03508-M3.5	T15	LNXT0618-R105	FTKA02555-M2.5	T7
25.00~28.69	EHD-600.20*D**.**	-	-	-	-	-	LXET140405-DR	FTGA03508-M3.5	T15	LNXT0618-R120	FTKA02555-M2.5	T7
28.70~30.99	EHD-600.20*D**.**	-	-	-	-	-	LXET150405-DR	FTKA0410-M4.0	T15	LNXT0618-R130	FTKA02555-M2.5	T7
31.00~33.30	EHD-600.20*D**.**	-	-	-	-	-	LXET160505-DR	FTKA0410-M4.0	T15	LNXT0720-R140	ST3083-60-M3.0	T9

GUN DRILL INSERT

INSERT (600.10, 600.20)

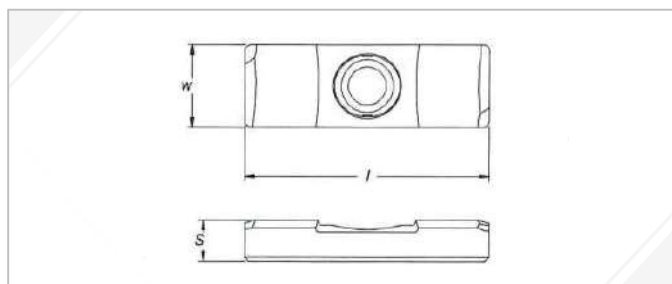


★ : first recommend grade ☆ : second recommend grade

INSERT > IL JIN

Insert size	P			M			K			N			S			I	W	S
	HM3	IM3	PM3	HM3	IM3	PM3	HM3	IM3	PM3	HM3	IM3	PM3	HM3	IM3	PM3			
LXET06T104-DR	★	☆		★	☆		★	☆		★	☆		★	☆		9.5	7.3	2.0
LXET080204-DR	★	☆		★	☆		★	☆		★	☆		★	☆		11.0	8.6	2.3
LXET09T204-DR	★	☆		★	☆		★	☆		★	☆		★	☆		12.0	8.6	2.8
LXET100305-DR	★	☆		★	☆		★	☆		★	☆		★	☆		13.5	10.6	3.0
LXET110305-DR	★	☆		★	☆		★	☆		★	☆		★	☆		15.0	11.7	3.3
LXET13T305-DR	★	☆		★	☆		★	☆		★	☆		★	☆		15.5	13.2	3.75
LXET140405-DR	★	☆		★	☆		★	☆		★	☆		★	☆		15.5	14.7	4.0
LXET150405-DR	★	☆		★	☆		★	☆		★	☆		★	☆		16.5	16.2	4.5
LXET160505-DR	★	☆		★	☆		★	☆		★	☆		★	☆		16.5	17.4	5.0

SUPPORT PAD (600.10, 600.20)



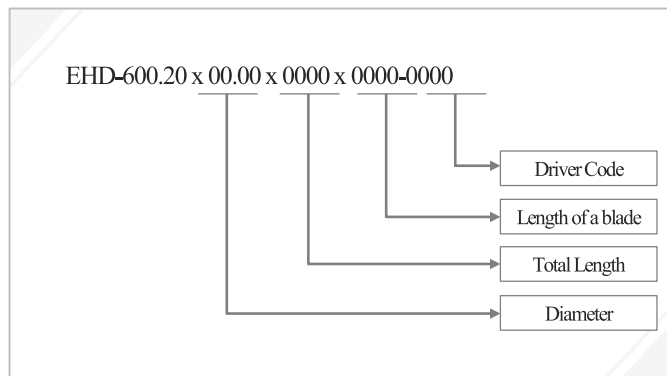
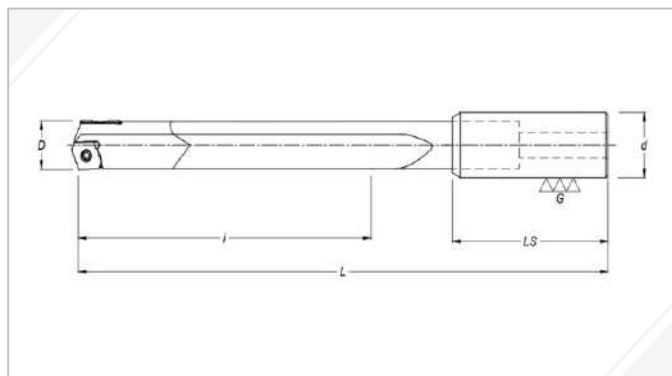
★ : first recommend grade ☆ : second recommend grade

INSERT > IL JIN

Insert size	P			M			K			N			S			I	W	S
	HM3	IM3	PM3	HM3	IM3	PM3	HM3	IM3	PM3	HM3	IM3	PM3	HM3	IM3	PM3			
LNXT0418-R055			★			★			★			★			★	18.0	4.0	2.0
LNXT0418-R065			★			★			★			★			★	18.0	4.0	2.0
LNXT0618-R070			★			★			★			★			★	18.0	6.0	3.0
LNXT0618-R075			★			★			★			★			★	18.0	6.0	3.0
LNXT0618-R085			★			★			★			★			★	18.0	6.0	3.0
LNXT0618-R095			★			★			★			★			★	18.0	6.0	3.0
LNXT0618-R105			★			★			★			★			★	18.0	6.0	3.0
LNXT0618-R120			★			★			★			★			★	18.0	6.0	3.0

GUNDRILL CRAFTING REQUEST

Indexable type Gundrill production request



Driver	Driver Code	d(mm)	Lg(mm)	L(mm)	M	Shank Type
	120	20.00		50.00		Cylindrical
	125	25.00		56.00		
	132	32.00		60.00		
	140	40.00		70.00		
	216	16.00	31.00	45.00		
	220	20.00	34.00	70.00		
	232	32.00	34.00	70.00		
	219	19.05	34.00	70.00		
	225	25.40	34.00	70.00		
	2251	25.00	33.30	70.00		
	312	12.70		38.10		
	316	16.00		70.00		
	319	19.05		70.00		
	320	20.00		70.00		
	420	20.00		50.00		Weldon
	525	25.00		56.00		
	632	32.00		60.00		
	640	40.00		70.00		(Whistle Notch)
	620	20.00		50.00		
	625	25.00		56.00		
	632	32.00		60.00		
	640	40.00		70.00		
	710	10.0		60.00	M6.0 X 0.5P	
	716	16.0		70.00	M10.0 X 1.0P	
	725	25.0		70.00	M16.0 X 1.5P	
	726	25.40		70.00	M16.0 X 1.5P	
	825	25.00		56.00		
	826	25.40		56.00		
	831	31.75		60.00		
	831	32.00		70.00		

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